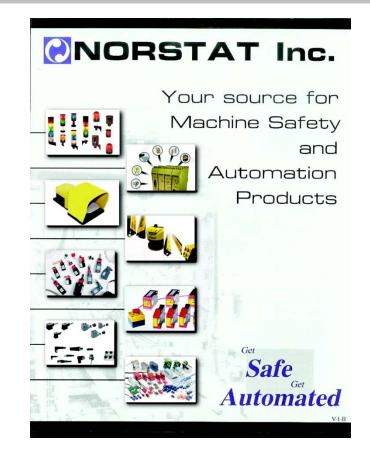
Norstat Presentation





About Our Company

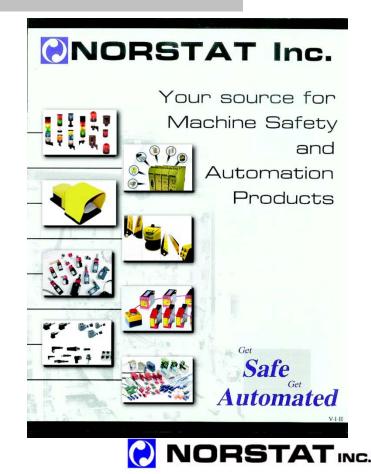


 Since 1962 Norstat, has been servicing the industrial automation marketplace by offering safety and automation solutions to the machine and process control industries with a complete line of safety, control, and automation products. Our trained engineering staff offers expert solutions for all your safety and automation requirements



Website

- Norstat Website at <u>www.norstat.com</u>,
- We also list links direct to our suppliers sites for additional information
- New Norstat Blog site <u>www.norstatblog.com</u>



Safety Switches

- Plastic Safety Interlock Switches
- Metal Safety Interlock Switches
- Solenoid Locking Safety Switches
- Safety Rope Pull Switches
- E-Stop Buttons





Plastic Safety Interlock Switches

- Very cost effective
- High quality
- Large range of sizes and contact arrangements
- Rated at 1,000,000 operation cycles
- Bodies and keys made to standard industrial sizes







Metal Safety Interlock Switches

- Very cost effective
- High quality rugged design IP 66 housing
- Large range of sizes and contact arrangements
- Rated at 1,000,000 operation cycles
- Bodies and keys made to standard industrial sizes







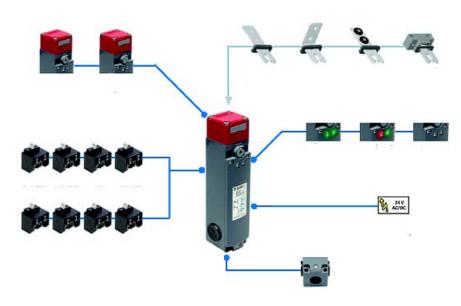
Plastic Body Solenoid Locking Safety Switches

- For machines with inertia, that may still be dangerous after the power is shut down
- Power locking or power unlocking versions
- 24V, 110V or 220V
- In rush cascade and energy reduction circuit



New Metal Body Solenoid Locking Safety Switch

- Actuator holding force 2500 N (1124 Pounds)
- 4 pole contacts
- Metal housing with 3 cable entries
- LED Indicators
- Power locking or power unlocking versions
- 24V, 110V or 220V



Other Locking Safety Switches

- Manual Delay Opening
 - Without additional wiring
- Cut Key Lock
 - Provides additional level of security without additional cost or wiring





Safety Rope Pull Switches

- Very cost effective
- Versions available with or without tension monitor and reset button
- Many different body styles in metal or plastic
- All accessories including special cable, clamps, turnbuckles and tension springs are available.







ERound Push Buttons

- Full range of ergonomic push buttons
- Simple mounting
- Estop buttons 2 NC or 1NC/1NO
- Push Button Pendant Stations





What's New?



High Retention Force

- "E3" offers 6.7 force pounds (30N)
- Standard units offer 2.2 force pounds (10N)



FW Switch

• Offers drop replacement for AZ15 and AZ16



Trapped Head

• Head rotates without the need to completely remove



Lockout/Tagout Key

- Block accidental key operation for Lockout/Tagout
- Locks in place with up to four pad locks



Safety Light Curtains

ADMIRAL

Admiral AX



Janus w/built in Muting

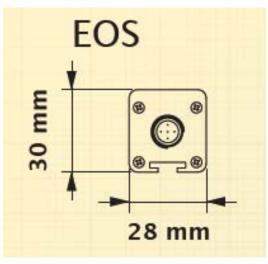


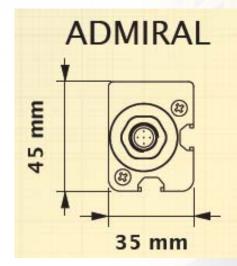


SAFETY LIGHT CURTAINS TYPE 4 and TYPE 2



EOS the smallest light curtain in the market





EOS

CROSS SECTION 28 X 30 mm





Safety Controller

MOdular SAfety Integrated Controller





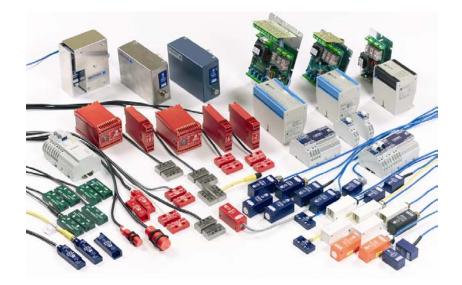
Modular Safety Controller

MOSAIC can manage inputs from safety sensors such as CAT 2 & 4 light curtains, safety photocells, e-stops, safety mats, two-hand controls, non contact magnetic or mechanical safety switches.



Non Contact Safety Switches

- Non-Contact Safety Systems
- Uniquely Coded Switch System
- Solid State Non-Contact Switches
- Magnetic Non-Contact Switches





MagnaSafe Magnetic Non-Contact Switches

- Magnetically operated switches
- Suitable for harsh environments
- Easy to install
- 8 10 mm switching distance
- Stainless steel versions available
- AC and DC versions with up to 2A switching





What's New?

New Stainless Steel MS 6 Magna Safe

- 2NO
- 1NO & 1NC contacts
- Slim Housing
- Form, Fit mounting with Ferroguard FRS6 & FRS 9



ISIS Non-Contact Safety Systems

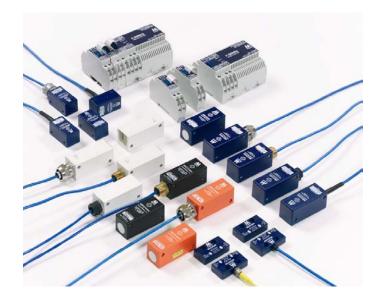
- Fully monitored magnetically operated system
- Utilizing 2 wire active signaling
- Instant detection of faults
- Expandable modular safety control system can be expanded to run up to 30 switches





F-Series Non-Contact Safety Systems

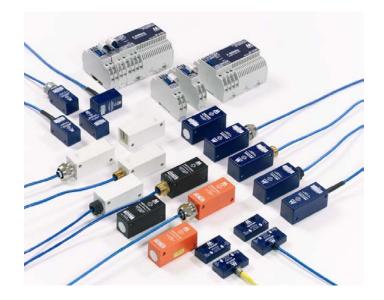
- Great for harsh and wet environments
- Utilizes 2 wire active signaling technology
- Instant detection of faults
- Independent contact output and LED for every switch input
- Modular control system can be expanded to run 30 switches





F-Series Uniquely Coded Switch System

- Each control input, receiver and actuator operate on a uniquely coded frequency
- Only a matched system will operate
- Over 500,000 unique codes are used
- Provides and extra level of security





SSS Solid State Non-Contact Switches

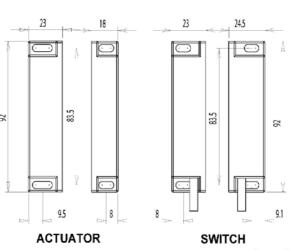
- Stand alone solid state noncontact switches can be used with most safety relays
- Operates by active signaling technology
- LED indication on switch
- With or without quick disconnect





SS-R Electronically Coded Safety Switch

- 2NO and 1NC contacts
- Operates by active signaling technology
- Dual Color LED indication
- 2A current switching
- Polarity independent
- Also available SS-C low current version, smaller a housing

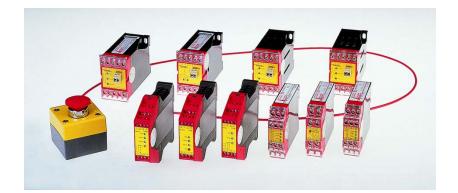






Safety Relays

- Emergency Stop & Gate Monitoring
- Expansion Modules
- Mat & Edge Monitoring
- Two Hand Controls
- Light Curtain Relays
- Time Delay Relays

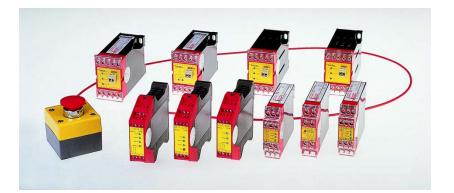




General Features

Most safety relays feature

- Very compact size
- Manual or auto restart versions
- LED indication for power and safety channels
- CE, TUV, UL and cUL approvals





Emergency Stop & Gate Monitoring – Category 2 & 3

SAFE 1 & SAFE 1.1

- The smallest safety relay available
- 3 NO safety & 1 NC aux. outputs
- LED indication
- Din rail mounting
- Simple operation
- Easy to retrofit





Emergency Stop & Gate Monitoring – Category 4

SAFE 2 & SAFE 2.1

- The smallest safety relay available
- 2 NO safety outputs
- LED indication
- Din rail mounting
- Simple operation
- Easy to retrofit





Emergency Stop & Gate Monitoring – Category 4

SAFE 4 & SAFE 4.1

- 3 NO safety & 1 NC aux. outputs
- 24V, 110V or 220V operating voltage
- LED indication
- Din rail mounting
- Simple operation





Expansion Modules

SAFE X4 – RSNAG X5

- Works with safety relay to expand the number of safety outputs
- SAFE X4 has 4 NO safety & 1 NC aux. outputs
- RSNAG X5 has 4 NO safety & 1 NC aux. outputs
- 24V, 110V & 220V





Mat & Edge Applications

SAFE M & SAFE M.1

- Safety category 4 (EN 954) for 4 wire mats and edges
- Opposite polarity protection
- 3 NO safety & 1 NC aux. outputs





Two Hand Anti Tie Down

SAFE Z.2

- Insures activation of two inputs within .5 seconds
- 3 NO safety & 1 NC aux. outputs
- 24V, 110V & 220V





Light Curtain Applications

SAFE L, SAFE L.1 & SAFE L.2

- Monitors PNP signals from light curtains or other solid state devices
- Very fast reaction time
- SAFE L has 2 NO safety contacts
- SAFE L.2 has 3 NO safety outputs





Time Delay

SAFE T

- 2 NO safety contacts shift immediately; an additional 2 NO safety contact shift after a preset time delay
- Dual timers provide safe output
- Time delay from .05 to 600 seconds in 64 steps





Multiple Outputs

RS-NAGV

- 6 NO safety outputs, 4 NC auxiliary outputs
- For emergency stop and gate monitoring applications





What's New?

NEW SAFE 5

- Similar in operation to the SAFE 1 and 1.1 with the new housing
- Offers low cost solution



What's New?

NEW SAFE C

- Designed to be used in master-slave applications
- Offers relay logic operations to create multiple functioning safety zones
- Semiconductor Circuit, no mechanical relays



Optical / Audible Signaling Devices

- 50MM Diameter
- 35MM Diameter
- Stack Lights
- Single Lights
- Buzzer Modules





Stacklight Features

- Elements featuring BA15d sockets can run incandescent or LED bulbs
- Permanent and blinking elements have a voltage range of 12 to 240 V
- LED bulb
- 1 to 5 joule flashing element
- Audible elements with adjustable tone, volume and frequency
- Up to 5 positions per stack





Stacklight features

- Unique Bayonet locking feature
- High protection rating of IP65
- Six colors available include red, green, yellow, blue clear and amber
- High light intensity through optimized internal prism form
- Large range of accessories
- Bulb BA15d up to 10W for large signal areas
- BA15d LED bulb for long life (up to 50,000 hrs)





Stacklight features

- Socket of high impact plastic
- Quick and easy assembly and bulb exchange
- Many assembly variations possible
- Shock and vibration resistant
- Products have a long lifetime
- Up to five elements per stack





Single Beacons and Buzzers

- Uses terminal base from standard stacklight
- Large range of mounting possibilities
- Single beacons, buzzers and combination using a light and buzzer module





Installation Beacons and Buzzers

- Bulb changed from inside the mounting
- Tamper proof
- IP 65
- Single and double mounting boxes available





Automation Products

- Position Switches
- Footswitches
- Enabling Switches





Plastic & Metal Position Switches with Top Mount Actuators

- Very cost effective
- High quality
- Huge range of actuators and contact varieties available







Plastic & Metal Position Switches with Side Mount Actuators

- Very cost effective
- High quality
- Huge range of actuators and contact varieties available
- Actuators and switches sold separately to offer better range of products from stock





Small Pre-wired Limit Switches

- Very accurate high repeatability switching
- Rugged housing design
- Large range of actuators





Footswitches

- Very cost effective
- Medium duty plastic hood
- Extra block can be added to output contacts
- Footswitches can be jointed together to form multiple unit







DIN 43650 Molded Assemblies & Connectors

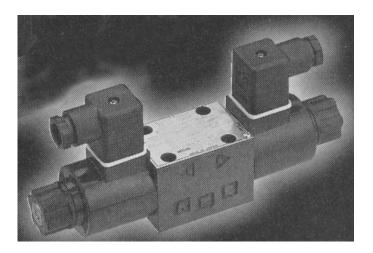
- DIN 43650 Molded Assemblies
- DIN 43650 Connectors

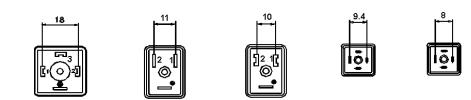




DIN 43650

- Typically used to electrically connect hydraulic & pneumatic solenoids, filter & pressure switches and sensors
- This connector group is used by the majority of valve manufacturers

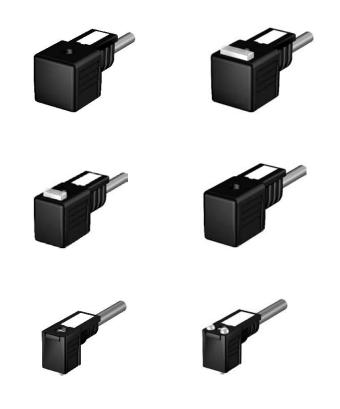






DIN 43650 Molded Assemblies

- Saves installation time and expense
- Available in 3 & 5 meter cables in all 5 DIN 43650 types
- With or without light indication and surge suppression
- For 24, 110 & 220 volt applications





DIN 43650 Connectors

- Provides a greater range of connectors then offered by the valve manufacturers
- Circuits available include
 - Without components
 - LED Only
 - Varistor & LED
 - Diode & LED
- For 24, 110 & 220 volt applications





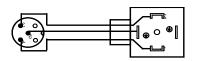




M12 to DIN 43650 Extension Cords

- Typically used to connect solenoid valves or sensors to distribution boxes
- All DIN 43650 types available
- With or without LED and Supression
- .5 Meter (1.6 feet) standard cable length (other lengths available upon request)





Multiple Connector Assemblies

- Up to 8 connectors with 1 main cable
- One individual to each connector
- Common negatives and grounds



DIN Male Panel Mount (Bases)

- Male DIN43650 connectors
- For panel and special mounting













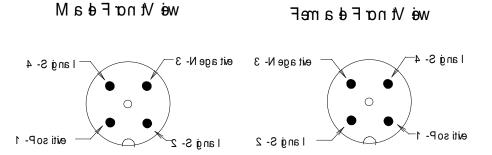




M12 Connector Wiring

<u>3 Pole Versions</u>

- 1 = Positive
- 3 = Negative
- 4 = Signal
- <u>4 Pole Versions</u>
 - 1 = Positive
 - 3 = Negative
 - 2 = Signal 1
 - 4 = Signal 2
- 5 Pole Versions
 - 1 = Positive
 - 3 = Negative
 - 2 = Signal 1
 - 4 = Signal 2
 - 5 = Ground



M12 Connector Assemblies

- 3, 4, 5 or 8 pole versions
- Male or female
- Straight or right angle
- PVC, Shielded or PUR cable
- Standard Length 3 meters (1meter for double ended)
- 2 or 3 LED's for PNP or NPN switch indication







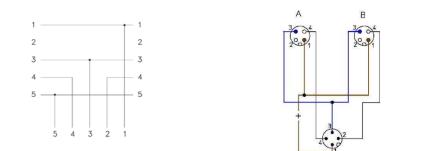


M12 "Y" and "T" & Triple Connectors

 The "Y", "T", and Triple assemblies and connectors are designed to expand the ports on hard wired distribution boxes, by splitting the two individual wires into two connectors









M12 Field Wire Connectors

- 4, 5 or 8 pole versions
- Solder or screw terminals
- Straight or right angle
- Single or dual cable entry
- New 12 Pole version







M12 Panel Mount Connectors

- 4, 5 or 8 pole versions
- Female or male connectors
- Front or back mounting
- Solder or PCB connections or pre-wired







M8 Connector Wiring

<u>3 Pole Versions</u>

- 1 = Positive
- 3 = Negative
- 4 = Signal
- <u>4 Pole Versions</u>
 - 1 = Positive
 - 3 = Negative
 - 2 = Signal 1
 - 4 = Signal 2





M8 Connector Assemblies

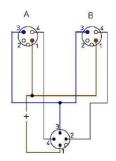
- 3 or 4 pole versions
- Male or female
- Straight or right angle
- PVC, Shielded or PUR cable
- Standard Length 3 meters (1meter for double ended)
- 2 LED's for PNP or NPN switch indication



M8 "Y" Assemblies

 Both the "Y" assemblies are designed to expand the ports on hard wired distribution boxes, by splitting the two individual wires into two connectors

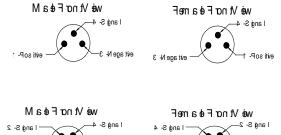




M8 Field Wire Connectors

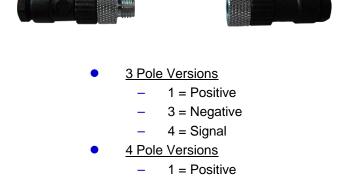
- 3 or 4 pole versions
- Solder or screw terminals
- Straight or right angle

-9 oz itive



-Viana tiva





- 3 = Negative
- 2 = Signal 1
- 4 = Signal 2

M8 Panel Mount Connectors

- 3 or 4 pole versions
- Female or male connectors
- Front mounting
- Solder or PCB connections or pre-wired





Distribution Boxes

- Distribution Boxes eliminate the need to run multiple cables back to the control panel and create a "plug and play" system
- Used for both input & output devices
- Commons within the box reduces wiring time at the control panel
- Designed around the standard wiring used for the connectors. Common wiring (to each connector position) is provided for positive, negative and ground positions. Each connector has 2 individual wires available to transfer NO & NC position status for input devices or one wire can be used to provide separate power for output devices

M12 Distribution Boxes

- 5 pole M12 connector
- 4, 6 or 8 ports
- Self wire or molded main cable
- With or without LED indication for PNP or NPN sensors





eviti soP NOMMOC-

M8 Distribution Boxes

- 3 & 4 pole M8 connector
- 6, 8, 10 or 12 ports
- Self wire or molded main cable
- With or without LED indication for PNP or NPN sensors



New Products

- 7/8 "MINI CHANGE"
 - 3, 4 and 5 poles
 - Field wireable connectors
 - Extension types
 - Molded cable
 - Panel mount













New Products-Metri-Pack Connector

- Commercial Vehicles
- Automotive Assemblies
- IP 68
- 14A to 60A Current Capacity





New Products Amphenol Circular Connector

- Proportional Valve Connections
- Measurement & Test Equipment
- 6 Pole, IP 65
- DIN 43653, EN 17500



New Products in Development

 M16 & M23 Connectors and Assemblies



New Products

- DIN/M12
 - 4 and 5 poles
 - Industrial Form B w dual ground 12h & 6h

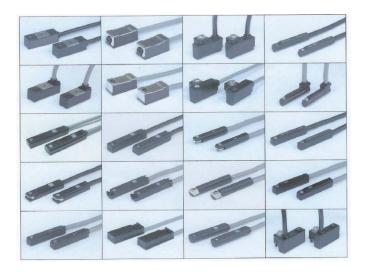


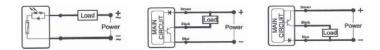




Magnetic Sensors

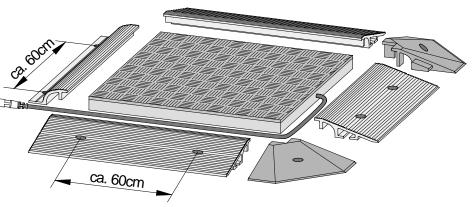
- For use with aluminum cylinders with target magnetic
- Available in dry contact (reed switches) or solid state (PNP or NPN)
- With many different mounting and body styles
- With molded cable, M12 or M8 connection



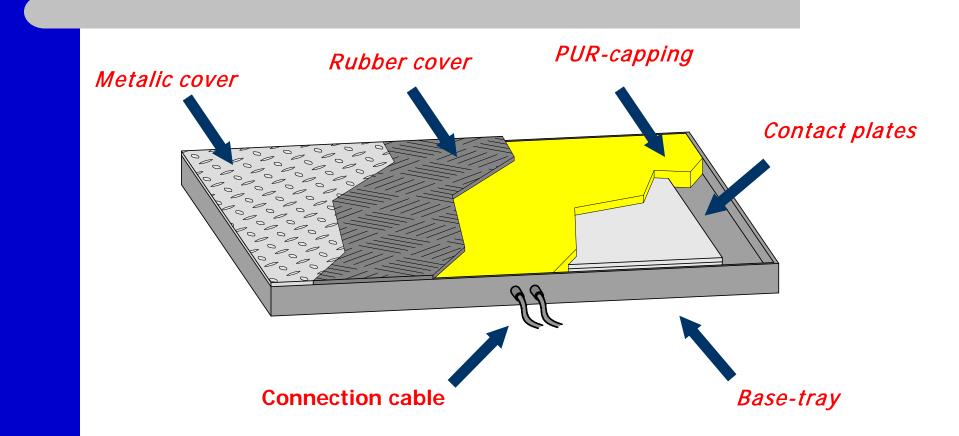


Safety Mats

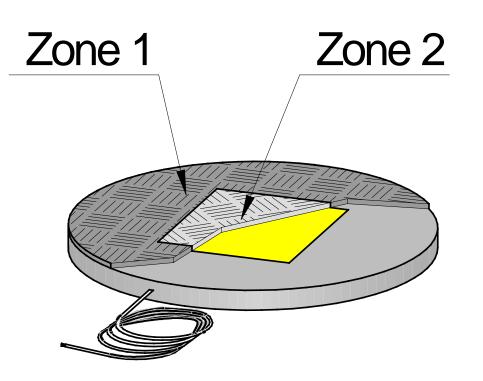
- Very rugged construction
- Fully encapsulated
- Plate technology with hard durometer plastic spacers
- Custom sizes & shapes
- Several surfaces available including:
 - NBR & EPDM Checked
 - NBR & EPDM Euro Dot
 - Aluminum Diamond Plate
 - Stainless Steel Diamond
 Plate



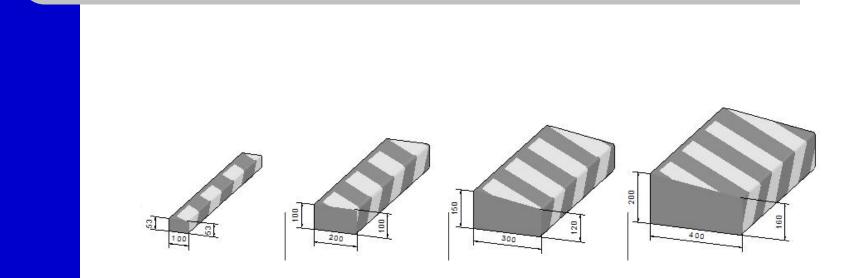
Safety Mat Construction



Two Zone Mats



Safety Bumper Overview





YOUR SOURCE FOR MACHINE SAFETY AND AUTOMATION PRODUCTS

