## Norstat Presentation

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Your source for

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## About Our Company



- Since 1962 Norstat, has been servicing the industrial automation marketplace by offering safety and automation solutions to the machine and process control industries with a complete line of safety, control, and automation products. Our trained engineering staff offers expert solutions for all your safety and automation requirements


## Website

- Norstat Website at www.norstat.com,
- We also list links direct to our suppliers sites for additional information
- New Norstat Blog site www.norstatblog.com


## QNORSTAT Inc.

Your source for


## Safety Switches

- Plastic Safety Interlock Switches
- Metal Safety Interlock Switches
- Solenoid Locking Safety Switches
- Safety Rope Pull Switches
- E-Stop Buttons



## Plastic Safety I nterlock Switches

- Very cost effective
- High quality
- Large range of sizes and contact arrangements
- Rated at 1,000,000 operation cycles
- Bodies and keys made to standard industrial sizes



## Metal Safety Interlock Switches

- Very cost effective
- High quality rugged design IP 66 housing
- Large range of sizes and contact arrangements
- Rated at 1,000,000 operation cycles
- Bodies and keys made to standard industrial sizes



## Plastic Body Solenoid Locking Safety Switches

- For machines with inertia, that may still be dangerous after the power is shut down
- Power locking or power unlocking versions
- 24V, 110V or 220V
- In rush cascade and energy reduction circuit



## New Metal Body Solenoid Locking Safety Switch

- Actuator holding force 2500 N (1124 Pounds)
- 4 pole contacts
- Metal housing with 3 cable entries
- LED Indicators
- Power locking or power unlocking versions
- $24 \mathrm{~V}, 110 \mathrm{~V}$ or 220 V


## Other Locking Safety Switches

- Manual Delay Opening
- Without additional wiring
- Cut Key Lock
- Provides additional level of security without additional cost or wiring



## Safety Rope Pull Switches

- Very cost effective
- Versions available with or without tension monitor and reset button
- Many different body styles in metal or plastic

- All accessories including special cable, clamps, turnbuckles and tension springs are available.


## ERound Push Buttons

- Full range of ergonomic push buttons
- Simple mounting
- Estop buttons 2 NC or 1NC/1NO
- Push Button Pendant Stations

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## What's New?

## High Retention Force

- "E3" offers 6.7 force pounds (30N)
- Standard units offer 2.2 force pounds (10N)



## FW Switch

- Offers drop replacement for

AZ15 and AZ16

## Trapped Head

- Head rotates without the need to completely remove


Lockout/Tagout Key

- Block accidental key operation for Lockout/Tagout
- Locks in place with up to four pad locks


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## Safety Light Curtains

Admiral AX


Janus w/built in Muting


## 囚REER <br> EOS

SAFETY LIGHT CURTAI NS TYPE 4 and TYPE 2




CROSS SECTION 28 X 30 mm

## ©REER

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## Safety Controller

## Пロラ円ミロ

MOdular SAfety I ntegrated Controller

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## Modular Safety Controller

MOSAIC can manage inputs from safety sensors such as CAT 2 \& 4 light curtains, safety photocells, e-stops, safety mats, two-hand controls, non contact magnetic or mechanical safety switches.


## Non Contact Safety Switches

- Non-Contact Safety Systems
- Uniquely Coded Switch System
- Solid State Non-Contact Switches
- Magnetic Non-Contact Switches

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## MagnaSafe Magnetic Non-Contact Switches

- Magnetically operated switches
- Suitable for harsh environments
- Easy to install
- 8 - 10 mm switching distance
- Stainless steel versions available
- AC and DC versions with up to 2A switching



## What's New?

New Stainless Steel MS 6 Magna Safe

- 2NO
- 1NO \& 1NC contacts
- Slim Housing
- Form, Fit mounting with Ferroguard FRS6 \& FRS 9



## ISIS <br> Non-Contact Safety Systems

- Fully monitored magnetically operated system
- Utilizing 2 wire active signaling
- Instant detection of faults
- Expandable modular safety control system can be expanded to run up to 30 switches



## F-Series

## Non-Contact Safety Systems

- Great for harsh and wet environments
- Utilizes 2 wire active signaling technology
- Instant detection of faults
- Independent contact output and LED for every switch input
- Modular control system can be expanded to run 30 switches



## F-Series Uniquely Coded Switch System

- Each control input, receiver and actuator operate on a uniquely coded frequency
- Only a matched system will operate
- Over 500,000 unique codes are used
- Provides and extra level of security



## SSS Solid State Non-Contact Switches

- Stand alone solid state noncontact switches can be used with most safety relays
- Operates by active signaling technology
- LED indication on switch
- With or without quick disconnect



## SS-R Electronically Coded Safety Switch

- 2NO and 1NC contacts
- Operates by active signaling technology
- Dual Color LED indication
- 2A current switching
- Polarity independent
- Also available SS-C low current version, smaller ${ }_{z}$ housing


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## Safety Relays

- Emergency Stop \& Gate Monitoring
- Expansion Modules
- Mat \& Edge Monitoring
- Two Hand Controls
- Light Curtain Relays
- Time Delay Relays



## General Features

Most safety relays feature

- Very compact size
- Manual or auto restart versions
- LED indication for power and safety channels
- CE, TUV, UL and cUL approvals


## Emergency Stop \& Gate Monitoring - Category 2 \& 3

## SAFE 1 \& SAFE 1.1

- The smallest safety relay available
- 3 NO safety \& 1 NC aux. outputs
- LED indication
- Din rail mounting
- Simple operation
- Easy to retrofit



## Emergency Stop \& Gate Monitoring - Category 4

## SAFE 2 \& SAFE 2.1

- The smallest safety relay available
- 2 NO safety outputs
- LED indication
- Din rail mounting
- Simple operation
- Easy to retrofit



## Emergency Stop \& Gate Monitoring - Category 4

## SAFE 4 \& SAFE 4.1

- 3 NO safety \& 1 NC aux. outputs
- $24 \mathrm{~V}, 110 \mathrm{~V}$ or 220 V operating voltage
- LED indication
- Din rail mounting
- Simple operation



## Expansion Modules

## SAFE X4 - RSNAG X5

- Works with safety relay to expand the number of safety outputs
- SAFE X4 has 4 NO safety \& 1 NC aux. outputs
- RSNAG X5 has 4 NO safety \& 1 NC aux. outputs
- 24V, 110V \& 220V


## Mat \& Edge Applications

## SAFE M \& SAFE M. 1

- Safety category 4 (EN 954) for 4 wire mats and edges
- Opposite polarity protection
- 3 NO safety \& 1 NC aux. outputs



## Two Hand Anti Tie Down

## SAFE Z. 2

- Insures activation of two inputs within .5 seconds
- 3 NO safety \& 1 NC aux. outputs
- $24 \mathrm{~V}, 110 \mathrm{~V}$ \& 220 V



## Light Curtain Applications

## SAFE L, SAFE L. 1 \& SAFE L. 2

- Monitors PNP signals from light curtains or other solid state devices
- Very fast reaction time
- SAFE L has 2 NO safety contacts
- SAFE L. 2 has 3 NO safety outputs



## Time Delay

## SAFE T

- 2 NO safety contacts shift immediately; an additional 2 NO safety contact shift after a preset time delay
- Dual timers provide safe output

- Time delay from . 05 to 600 seconds in 64 steps


## Multiple Outputs

## RS-NAGV

- 6 NO safety outputs, 4 NC auxiliary outputs
- For emergency stop and gate monitoring applications



## What's New?

## NEW SAFE 5

- Similar in operation to the SAFE 1 and 1.1 with the new housing
- Offers low cost solution



## What's New?

## NEW SAFE C

- Designed to be used in master-slave applications
- Offers relay logic operations to create multiple functioning safety zones
- Semiconductor Circuit, no mechanical relays


## Optical / Audible Signaling Devices

- 50MM Diameter
- 35MM Diameter
- Stack Lights
- Single Lights
- Buzzer Modules



## Stacklight Features

- Elements featuring BA15d sockets can run incandescent or LED bulbs
- Permanent and blinking elements have a voltage range of 12 to 240 V
- LED bulb
- 1 to 5 joule flashing element
- Audible elements - with adjustable tone, volume and frequency
- Up to 5 positions per stack



## Stacklight features

- Unique Bayonet locking feature
- High protection rating of IP65
- Six colors available include red, green, yellow, blue clear and amber
- High light intensity through optimized internal prism form
- Large range of accessories
- Bulb BA15d up to 10W for large signal areas
- BA15d LED bulb for long life (up to $50,000 \mathrm{hrs}$ )



## Stacklight features

- Socket of high impact plastic
- Quick and easy assembly and bulb exchange
- Many assembly variations possible
- Shock and vibration resistant
- Products have a long lifetime
- Up to five elements per stack



## Single Beacons and Buzzers

- Uses terminal base from standard stacklight
- Large range of mounting possibilities
- Single beacons, buzzers and combination using a light and buzzer module



## Installation Beacons and Buzzers

- Bulb changed from inside the mounting
- Tamper proof
- IP 65
- Single and double mounting boxes available



## Automation Products

- Position Switches
- Footswitches
- Enabling Switches

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## Plastic \& Metal Position Switches with Top Mount Actuators

- Very cost effective
- High quality
- Huge range of actuators and contact varieties available



## Plastic \& Metal Position Switches with Side Mount Actuators

- Very cost effective
- High quality
- Huge range of actuators and contact varieties available
- Actuators and switches sold separately to offer better range of products from stock

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## Small Pre-wired Limit Switches

- Very accurate high repeatability switching
- Rugged housing design
- Large range of actuators



## Footswitches

- Very cost effective
- Medium duty plastic hood
- Extra block can be added to output contacts
- Footswitches can be jointed together to form multiple unit

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## DIN 43650 Molded Assemblies \& Connectors

- DIN 43650 Molded Assemblies
- DIN 43650 Connectors

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## DIN 43650

- Typically used to electrically connect hydraulic \& pneumatic solenoids, filter \& pressure switches and sensors
- This connector group is used by the majority of valve manufacturers

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## DIN 43650 Molded Assemblies

- Saves installation time and expense
- Available in 3 \& 5 meter cables in all 5 DIN 43650 types
- With or without light indication and surge suppression
- For 24, 110 \& 220 volt applications



## DIN 43650 Connectors

- Provides a greater range of connectors then offered by the valve manufacturers
- Circuits available include
- Without components
- LED Only
- Varistor \& LED
- Diode \& LED
- For 24,110 \& 220 volt applications



## M12 to DIN 43650 Extension Cords

- Typically used to connect solenoid valves or sensors to distribution boxes
- All DIN 43650 types available
- With or without LED and Supression
- . 5 Meter (1.6 feet) standard cable length (other lengths available upon request)



## Multiple Connector Assemblies

- Up to 8 connectors with 1 main cable
- One individual to each connector
- Common negatives and grounds



## DIN Male Panel Mount (Bases)

- Male DIN43650 connectors
- For panel and special mounting



## M12 Connector Wiring

- 3 Pole Versions
- 1 = Positive
- $3=$ Negative
- 4 = Signal
- 4 Pole Versions
- 1 = Positive
- $3=$ Negative
- 2 = Signal 1
- 4 = Signal 2
- 5 Pole Versions
- 1 = Positive
- $3=$ Negative
- 2 = Signal 1
- 4 = Signal 2
- 5 = Ground


## M12 Connector Assemblies

- $3,4,5$ or 8 pole versions
- Male or female
- Straight or right angle
- PVC, Shielded or PUR cable
- Standard Length 3 meters (1meter for double ended)
- 2 or 3 LED's for PNP or NPN switch indication



## M12 "Y" and "T" \& Triple Connectors

- The "Y", "T", and Triple assemblies and connectors are designed to expand the ports on hard wired distribution boxes, by splitting the two individual wires into two connectors



## M12 Field Wire Connectors

- 4, 5 or 8 pole versions
- Solder or screw terminals
- Straight or right angle
- Single or dual cable entry
- New 12 Pole version



## M12 Panel Mount Connectors

- 4,5 or 8 pole versions
- Female or male connectors
- Front or back mounting
- Solder or PCB connections or pre-wired



## M8 Connector Wiring

- 3 Pole Versions
- 1 = Positive
- 3 = Negative
- 4 = Signal

- 4 Pole Versions
- 1 = Positive
- $3=$ Negative
- 2 = Signal 1
- $4=$ Signal 2



## M8 Connector Assemblies

- 3 or 4 pole versions
- Male or female
- Straight or right angle
- PVC, Shielded or PUR cable
- Standard Length 3 meters (1meter for double ended)


2 LED's for PNP or NPN switch indication

## M8 "Y" Assemblies

- Both the " $Y$ " assemblies are designed to expand the ports on hard wired distribution boxes, by splitting the two individual wires into two connectors



## M8 Field Wire Connectors

- 3 or 4 pole versions
- Solder or screw terminals
- Straight or right angle

- 3 Pole Versions
- 1 = Positive
- 3 = Negative
- 4 = Signal
- 4 Pole Versions
- 1 = Positive
- 3 = Negative
- 2 = Signal 1
- 4 = Signal 2


## M8 Panel Mount Connectors

- 3 or 4 pole versions
- Female or male connectors
- Front mounting

- Solder or PCB connections or pre-wired


## Distribution Boxes

- Distribution Boxes eliminate the need to run multiple cables back to the control panel and create a "plug and play" system
- Used for both input \& output devices
- Commons within the box reduces wiring time at the control panel
- Designed around the standard wiring used for the connectors. Common wiring (to each connector position) is provided for positive, negative and ground positions. Each connector has 2 individual wires available to transfer NO \& NC position status for input devices or one wire can be used to provide separate power for output devices


## M12 Distribution Boxes

- 5 pole M12 connector
- 4, 6 or 8 ports
- Self wire or molded main cable
- With or without LED indication for PNP or NPN sensors


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## M8 Distribution Boxes

- 3 \& 4 pole M8 connector
- 6, 8, 10 or 12 ports
- Self wire or molded main cable
- With or without LED indication for PNP or NPN sensors


## New Products

- 7/8 "MINI CHANGE"
- 3, 4 and 5 poles
- Field wireable connectors
- Extension types
- Molded cable
- Panel mount



## New Products-

## Metri-Pack Connector

- Commercial Vehicles
- Automotive Assemblies
- IP 68
- 14A to 60A Current Capacity



## New Products Amphenol Circular Connector

- Proportional Valve Connections
- Measurement \& Test

Equipment

- 6 Pole, IP 65
- DIN 43653, EN 17500



## New Products in Development

- M16 \& M23 Connectors and

Assemblies

## New Products

- DIN/M12
- 4 and 5 poles
- Industrial Form B w dual ground 12 h \& 6 h



## Magnetic Sensors

- For use with aluminum cylinders with target magnetic
- Available in dry contact (reed switches) or solid state (PNP or NPN)
- With many different mounting and body styles
- With molded cable, M12 or M8 connection



## Safety Mats

- Very rugged construction
- Fully encapsulated
- Plate technology with hard durometer plastic spacers
- Custom sizes \& shapes
- Several surfaces available including:

- NBR \& EPDM Checked
- NBR \& EPDM Euro Dot
- Aluminum Diamond Plate
- Stainless Steel Diamond Plate


## Safety Mat Construction



## Two Zone Mats



## Safety Bumper Overview



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## Thanks-you for your interest!

## YOUR SOURCE FOR MACHINE SAFETY AND AUTOMATION PRODUCTS

